



## Material Safety Data Sheet

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**PRODUCT NAME:** 04747 DURAMIX(TM) Super Fast Adhesive, (10 Seconds)

**MANUFACTURER:** 3M

**DIVISION:** Automotive Aftermarket

**ADDRESS:** 3M Center  
St. Paul, MN 55144-1000

**EMERGENCY PHONE:** 1-800-364-3577 or (651) 737-6501 (24 hours)

**Issue Date:** 10/24/2008

**Supersedes Date:** 05/04/2007

**Document Group:** 22-2285-9

### ID Number(s):

41-3588-1050-9, 62-2644-5030-5, 62-2644-5031-3, 62-2644-5034-7

**This product is a kit or a multipart product which consists of multiple, independently packaged components. An MSDS for each of these components is included. Please do not separate the component MSDSs from this cover page. The document numbers of the MSDSs for components of this product are:**

22-1807-1, 22-1870-9

### Revision Changes:

Copyright was modified.

Kit: Component document group number(s) was modified.

Kit: ID Number Heading was added.

Kit: ID Number(s) was added.

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## Material Safety Data Sheet

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### SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

**PRODUCT NAME:** 3M™ Super-Fast Repair Adhesive PN 04747 - Part A  
**MANUFACTURER:** 3M  
**DIVISION:** Automotive Aftermarket

**ADDRESS:** 3M Center  
St. Paul, MN 55144-1000

**EMERGENCY PHONE:** 1-800-364-3577 or (651) 737-6501 (24 hours)

**Issue Date:** 08/04/10  
**Supersedes Date:** 10/24/08

**Document Group:** 22-1807-1

#### Product Use:

**Specific Use:** Two-part urethane system.  
**Intended Use:** Industrial use

### SECTION 2: INGREDIENTS

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>% by Wt</u>
4,4'-DIPHENYLMETHANE DIISOCYANATE	101-68-8	30 - 60
Castor oil	8001-79-4	10 - 30
4,4'-Diisocyanatodiphenylmethane polymer	Trade Secret	7 - 25
3-(TRIMETHOXSILYL)PROPYL GLYCIDYL ETHER	2530-83-8	1 - 5

### SECTION 3: HAZARDS IDENTIFICATION

#### 3.1 EMERGENCY OVERVIEW

**Specific Physical Form:** Viscous

**Odor, Color, Grade:** Low or no detectable odor, clear.

**General Physical Form:** Liquid

**Immediate health, physical, and environmental hazards:** May cause severe eye irritation. May cause allergic skin reaction.  
May cause severe skin irritation. May cause allergic respiratory reaction. May cause target organ effects.

## 3.2 POTENTIAL HEALTH EFFECTS

### Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

### Skin Contact:

Severe Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

### Inhalation:

May be harmful or fatal if inhaled.

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Allergic Respiratory Reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest.

Prolonged or repeated exposure may cause:

Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish colored skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

### Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

### Target Organ Effects:

Persons previously sensitized to isocyanates may develop a cross-sensitization reaction to other isocyanates.

## SECTION 4: FIRST AID MEASURES

### 4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

**Eye Contact:** Immediately flush eyes with large amounts of water for at least 15 minutes. Get immediate medical attention.

**Skin Contact:** Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.

**Inhalation:** Remove person to fresh air. If signs/symptoms develop, get medical attention.

**If Swallowed:** Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

## SECTION 5: FIRE FIGHTING MEASURES

### 5.1 FLAMMABLE PROPERTIES

Autoignition temperature	<i>Not Applicable</i>
Flash Point	$\geq 290$ °F [ <i>Test Method:</i> Tagliabue Closed Cup]
Flammable Limits - LEL	<i>Not Applicable</i>
Flammable Limits - UEL	<i>Not Applicable</i>
OSHA Flammability Classification:	Class IIIB Combustible Liquid

### 5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

### 5.3 PROTECTION OF FIRE FIGHTERS

**Special Fire Fighting Procedures:** Water may be used to blanket the fire. Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

**Unusual Fire and Explosion Hazards:** Not applicable. Non-flammable: ordinary combustible material.

**Note:** See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

## SECTION 6: ACCIDENTAL RELEASE MEASURES

#### Personal precautions

Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Ventilate the area with fresh air.

#### Environmental procedures

Place in a container approved for transportation by appropriate authorities, but do not seal the container for 48 hours to avoid pressure build-up. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water. Dispose of collected material as soon as possible.

#### Clean-up methods

Pour isocyanate decontaminant solution (90% water, 8% concentrated ammonia, 2% detergent) on spill and allow to react for 10 minutes. Or pour water on spill and allow to react for more than 30 minutes. Cover with absorbent material. Refer to other sections of this MSDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment. Call 3M-HELPS line (1-800-364-3577) for more information on handling and managing the spill. Contain spill. Collect as much of the spilled material as possible.

**In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.**

## SECTION 7: HANDLING AND STORAGE

### 7.1 HANDLING

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Avoid eye contact with vapors, mists, or spray. Avoid breathing of dust created by cutting, sanding, grinding or machining. For industrial or professional use only. Do not breathe vapors. Keep out of the reach of children. Keep container closed when not in use. Avoid contact with water.

### 7.2 STORAGE

Store away from acids.

## SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

### 8.1 ENGINEERING CONTROLS

Use with appropriate local exhaust ventilation. Use in an enclosed process area is recommended. Provide appropriate local exhaust for cutting, grinding, sanding or machining. Do not use in a confined area or areas with little or no air movement.

### 8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

#### 8.2.1 Eye/Face Protection

Avoid eye contact with vapors, mists, or spray.

The following eye protection(s) are recommended: Indirect Vented Goggles

.

#### 8.2.2 Skin Protection

Avoid skin contact.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

Gloves made from the following material(s) are recommended: Butyl Rubber

Nitrile Rubber

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#### 8.2.3 Respiratory Protection

Avoid breathing of dust created by cutting, sanding, grinding or machining. Do not breathe vapors.

Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Half facepiece or fullface air-purifying respirator with organic vapor cartridges

. Consult the current 3M Respiratory Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance.

#### 8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

### 8.3 EXPOSURE GUIDELINES

<u>Ingredient</u>	<u>Authority</u>	<u>Type</u>	<u>Limit</u>	<u>Additional Information</u>
3-(TRIMETHOXYSYLYL)PROPYL GLYCIDYL ETHER	CMRG	TWA	5 ppm	
4,4'-DIPHENYLMETHANE DIISOCYANATE	ACGIH	TWA	0.005 ppm	
4,4'-DIPHENYLMETHANE DIISOCYANATE	OSHA	CEIL	0.2 mg/m3	

SOURCE OF EXPOSURE LIMIT DATA:

ACGIH: American Conference of Governmental Industrial Hygienists  
 CMRG: Chemical Manufacturer Recommended Guideline  
 OSHA: Occupational Safety and Health Administration  
 AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

## SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

<b>Specific Physical Form:</b>	Viscous
<b>Odor, Color, Grade:</b>	Low or no detectable odor, clear.
<b>General Physical Form:</b>	Liquid
<b>Autoignition temperature</b>	<i>Not Applicable</i>
<b>Flash Point</b>	>=290 °F [ <i>Test Method:</i> Tagliabue Closed Cup]
<b>Flammable Limits - LEL</b>	<i>Not Applicable</i>
<b>Flammable Limits - UEL</b>	<i>Not Applicable</i>
<b>Boiling point</b>	>=400 °F
<b>Vapor Density</b>	>=1 [ <i>Ref Std:</i> AIR=1]
<b>Vapor Pressure</b>	<=0.000004 mmHg [@ 68 °F]
<b>Specific Gravity</b>	1.1
<b>pH</b>	<i>Not Applicable</i>
<b>Melting point</b>	<i>No Data Available</i>
<b>Solubility in Water</b>	Negligible
<b>Evaporation rate</b>	<=1 [ <i>Details:</i> Gels with exposure to humidity.]
<b>Volatile Organic Compounds</b>	21.66 g/l [ <i>Test Method:</i> calculated SCAQMD rule 443.1] [ <i>Details:</i> excluding exempt compounds]
<b>Volatile Organic Compounds</b>	1.97 % [ <i>Test Method:</i> calculated SCAQMD rule 443.1] [ <i>Details:</i> excluding exempt compounds]
<b>Kow - Oct/Water partition coef</b>	<i>No Data Available</i>
<b>Percent volatile</b>	<=1 % weight [ <i>Test Method:</i> Estimated]
<b>Percent volatile</b>	<=0.5 % weight [ <i>Test Method:</i> Estimated] [ <i>Details:</i> Mixed 1:1 with Part B]
<b>VOC Less H2O &amp; Exempt Solvents</b>	21.66 g/l [ <i>Test Method:</i> calculated SCAQMD rule 443.1]
<b>Viscosity</b>	1,000 - 2,000 centipoise

## SECTION 10: STABILITY AND REACTIVITY

**Stability:** Stable.

**Materials and Conditions to Avoid:**

### 10.1 Conditions to avoid

None known

### 10.2 Materials to avoid

Water  
 Strong acids  
 Strong bases

**Hazardous Polymerization:** Hazardous polymerization will not occur.

### Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Oxides of Nitrogen	During Combustion
Toxic Vapor, Gas, Particulate	During Combustion

## SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

## SECTION 12: ECOLOGICAL INFORMATION

### ECOTOXICOLOGICAL INFORMATION

Not determined.

### CHEMICAL FATE INFORMATION

Not determined.

## SECTION 13: DISPOSAL CONSIDERATIONS

**Waste Disposal Method:** Cure (harden, set, or react) the product according to product instructions.

Dispose of completely cured (or polymerized) wastes in a sanitary landfill.

As a disposal alternative, incinerate uncured product in an industrial or commercial incinerator in the presence of a combustible material.

**EPA Hazardous Waste Number (RCRA):** Not regulated

Since regulations vary, consult applicable regulations or authorities before disposal.

## SECTION 14: TRANSPORT INFORMATION

LB-K100-0780-5, LA-D100-0021-7

Not regulated per U.S. DOT, IATA or IMO.



*These transportation classifications are provided as a customer service. As the shipper YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M's transportation classifications are based on product formulation, packaging, 3M policies and 3M's understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and **not the packaging, labeling, or marking requirements**. The original 3M package is certified for U.S. ground shipment only. If you are shipping by air or ocean, the package may not meet applicable regulatory requirements.*

## SECTION 15: REGULATORY INFORMATION

### US FEDERAL REGULATIONS

Contact 3M for more information.

#### 311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

### STATE REGULATIONS

Contact 3M for more information.

### CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS.

Contact 3M for more information.

### INTERNATIONAL REGULATIONS

Contact 3M for more information.

**This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

## SECTION 16: OTHER INFORMATION

#### NFPA Hazard Classification

Health: 2 Flammability: 1 Reactivity: 1 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

#### **HMIS Hazard Classification**

**Health: 2 Flammability: 1 Reactivity: 1 Protection: X - See PPE section.**

Hazardous Material Identification System (HMIS(r)) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS(r) ratings are to be used with a fully implemented HMIS(r) program. HMIS(r) is a registered mark of the National Paint and Coatings Association (NPCA).

#### **Revision Changes:**

Section 1: Product name was modified.

Section 16: NFPA hazard classification for health was modified.

Copyright was modified.

Section 3: Immediate skin hazard(s) was modified.

Section 8: Engineering controls information was modified.

Section 8: Eye/face protection information was modified.

Section 8: Skin protection - recommended gloves information was modified.

Section 8: Respiratory protection - recommended respirators information was modified.

Section 14: Transportation legal text was modified.

Page Heading: Product name was modified.

Section 9: Property description for optional properties was modified.

Section 2: Ingredient table was modified.

Section 8: Exposure guidelines ingredient information was modified.

Section 14: ID Number(s) Template 1 was added.

Section 6: Environmental procedures heading was added.

Section 6: Personal precautions heading was added.

Section 10.1 Conditions to avoid heading was added.

Section 10.2 Materials to avoid heading was added.

Section 6: Personal precautions information was added.

Section 6: Environmental procedures information was added.

Section 6: Methods for cleaning up information was added.

Section 10: Materials to avoid physical property was added.

Section 10: Conditions to avoid physical property was added.

Section 6: Clean-up methods heading was added.

Section 6: Release measures information was deleted.

Section 6: Release measures heading was deleted.

Section 10: Materials and conditions to avoid physical property was deleted.

Section 15: EPCRA 313 information was deleted.

Section 15: EPCRA 313 text was deleted.

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### SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

**PRODUCT NAME:** 3M™ Super Fast Adhesive PN 04747 - Part B  
**MANUFACTURER:** 3M  
**DIVISION:** Automotive Aftermarket

**ADDRESS:** 3M Center  
St. Paul, MN 55144-1000

**EMERGENCY PHONE:** 1-800-364-3577 or (651) 737-6501 (24 hours)

**Issue Date:** 08/04/10  
**Supersedes Date:** 07/08/10

**Document Group:** 22-1870-9

#### Product Use:

**Specific Use:** Two-part urethane system.  
**Intended Use:** Industrial use

### SECTION 2: INGREDIENTS

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>% by Wt</u>
Polyether Polyol	9082-00-2	40 - 70
Tetrakis(2-hydroxypropyl)ethylenediamine	102-60-3	10 - 30
Propoxylated trimethylolpropane	25723-16-4	10 - 30
M-xylene-alpha,alpha'-diamine	1477-55-0	1 - 5
BISMUTH TRINEODECANOATE	34364-26-6	0.1 - 1.0

### SECTION 3: HAZARDS IDENTIFICATION

#### 3.1 EMERGENCY OVERVIEW

**Specific Physical Form:** Gel

**Odor, Color, Grade:** Slight ammonia like odor, clear.

**General Physical Form:** Liquid

**Immediate health, physical, and environmental hazards:** May cause allergic skin reaction.

## 3.2 POTENTIAL HEALTH EFFECTS

### Eye Contact:

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

### Skin Contact:

Moderate Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

### Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

### Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

### Target Organ Effects:

Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines.

## SECTION 4: FIRST AID MEASURES

### 4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

**Eye Contact:** Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

**Skin Contact:** Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.

**Inhalation:** Remove person to fresh air. If signs/symptoms develop, get medical attention.

**If Swallowed:** Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

## SECTION 5: FIRE FIGHTING MEASURES

### 5.1 FLAMMABLE PROPERTIES

Autoignition temperature

*Not Applicable*

<b>Flash Point</b>	>=290 °F [ <i>Test Method:</i> Tagliabue Closed Cup]
<b>Flammable Limits - LEL</b>	<i>Not Applicable</i>
<b>Flammable Limits - UEL</b>	<i>Not Applicable</i>
<b>OSHA Flammability Classification:</b>	Class IIIB Combustible Liquid

## 5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

## 5.3 PROTECTION OF FIRE FIGHTERS

**Special Fire Fighting Procedures:** Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

**Unusual Fire and Explosion Hazards:** Not applicable. Non-flammable: ordinary combustible material.

**Note:** See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

## SECTION 6: ACCIDENTAL RELEASE MEASURES

### Personal precautions

Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and MSDS.

### Environmental procedures

For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water. Place in a closed container approved for transportation by appropriate authorities.

### Clean-up methods

Observe precautions from other sections. Call 3M- HELPS line (1-800-364-3577) for more information on handling and managing the spill. Contain spill. Collect as much of the spilled material as possible. Clean up residue with an appropriate organic solvent.

**In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.**

## SECTION 7: HANDLING AND STORAGE

### 7.1 HANDLING

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Avoid breathing of vapors, mists or spray. Avoid eye contact with vapors, mists, or spray. Avoid breathing of dust created by cutting, sanding, grinding or machining. Avoid contact with oxidizing agents.

### 7.2 STORAGE

Store away from acids. Store away from oxidizing agents.

## SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

### 8.1 ENGINEERING CONTROLS

Use with appropriate local exhaust ventilation. Provide appropriate local exhaust for cutting, grinding, sanding or machining.

## 8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

### 8.2.1 Eye/Face Protection

Avoid eye contact with vapors, mists, or spray.

### 8.2.2 Skin Protection

Avoid skin contact.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

Gloves made from the following material(s) are recommended: Butyl Rubber

### 8.2.3 Respiratory Protection

Avoid breathing of vapors, mists or spray. Avoid breathing of dust created by cutting, sanding, grinding or machining.

Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Half facepiece or fullface air-purifying respirator with organic vapor cartridges

. Consult the current 3M Respiratory Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance.

### 8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

## 8.3 EXPOSURE GUIDELINES

<u>Ingredient</u>	<u>Authority</u>	<u>Type</u>	<u>Limit</u>	<u>Additional Information</u>
M-xylene-alpha,alpha'-diamine	ACGIH	CEIL	0.1 mg/m3	Skin Notation*

\* Substance(s) refer to the potential contribution to the overall exposure by the cutaneous route including mucous membrane and eye, either by airborne or, more particularly, by direct contact with the substance. Vehicles can alter skin absorption.

### SOURCE OF EXPOSURE LIMIT DATA:

ACGIH: American Conference of Governmental Industrial Hygienists

CMRG: Chemical Manufacturer Recommended Guideline

OSHA: Occupational Safety and Health Administration

AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

## SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Specific Physical Form:	Gel
Odor, Color, Grade:	Slight ammonia like odor, clear.
General Physical Form:	Liquid
Autoignition temperature	Not Applicable
Flash Point	>=290 °F [Test Method: Tagliabue Closed Cup]
Flammable Limits - LEL	Not Applicable
Flammable Limits - UEL	Not Applicable
Boiling point	>=400 °F
Vapor Density	>=1 [Ref Std: AIR=1]

Vapor Pressure	Not Applicable
Specific Gravity	1.02
pH	Not Applicable
Melting point	No Data Available
Solubility in Water	Negligible
Evaporation rate	<=1 [Ref Std: WATER=1]
Volatile Organic Compounds	0 % [Test Method: calculated SCAQMD rule 443.1] [Details: excluding exempt compounds]
Kow - Oct/Water partition coef	No Data Available
Percent volatile	<=1 % weight [Test Method: Estimated]
Percent volatile	<=0.5 % weight [Test Method: Estimated] [Details: Mixed 1:1 with Part A]
VOC Less H2O & Exempt Solvents	0 g/l [Test Method: calculated SCAQMD rule 443.1]
Viscosity	1,300 - 2,000 centipoise

## SECTION 10: STABILITY AND REACTIVITY

**Stability:** Stable.

**Materials and Conditions to Avoid:**

### 10.1 Conditions to avoid

None known

### 10.2 Materials to avoid

Strong acids

Strong oxidizing agents

**Hazardous Polymerization:** Hazardous polymerization will not occur.

## Hazardous Decomposition or By-Products

### Substance

Carbon monoxide  
Carbon dioxide  
Oxides of Nitrogen

### Condition

During Combustion  
During Combustion  
During Combustion

## SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

## SECTION 12: ECOLOGICAL INFORMATION

### ECOTOXICOLOGICAL INFORMATION



Not determined.

## CHEMICAL FATE INFORMATION

Not determined.

## SECTION 13: DISPOSAL CONSIDERATIONS

**Waste Disposal Method:** Dispose of completely cured (or polymerized) wastes in a sanitary landfill.

As a disposal alternative, incinerate uncured product in an industrial or commercial incinerator in the presence of a combustible material.

Since regulations vary, consult applicable regulations or authorities before disposal.

## SECTION 14: TRANSPORT INFORMATION

LB-K100-0780-6, LA-D100-0023-3

Not regulated per U.S. DOT, IATA or IMO.

*These transportation classifications are provided as a customer service. As the shipper YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M's transportation classifications are based on product formulation, packaging, 3M policies and 3M's understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and not the packaging, labeling, or marking requirements. The original 3M package is certified for U.S. ground shipment only. If you are shipping by air or ocean, the package may not meet applicable regulatory requirements.*

## SECTION 15: REGULATORY INFORMATION

### US FEDERAL REGULATIONS

Contact 3M for more information.

### 311/312 Hazard Categories:

Fire Hazard - No   Pressure Hazard - No   Reactivity Hazard - No   Immediate Hazard - Yes   Delayed Hazard - Yes

### STATE REGULATIONS

Contact 3M for more information.

## **CHEMICAL INVENTORIES**

The components of this product are in compliance with the chemical notification requirements of TSCA.

The components of this product are listed on the Canadian Domestic Substances List.

Contact 3M for more information.

## **INTERNATIONAL REGULATIONS**

Contact 3M for more information.

**This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

## **SECTION 16: OTHER INFORMATION**

### **NFPA Hazard Classification**

**Health: 2 Flammability: 1 Reactivity: 1 Special Hazards: None**

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

### **HMIS Hazard Classification**

**Health: 2 Flammability: 1 Reactivity: 1 Protection: X - See PPE section.**

Hazardous Material Identification System (HMIS(r)) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS(r) ratings are to be used with a fully implemented HMIS(r) program. HMIS(r) is a registered mark of the National Paint and Coatings Association (NPCA).

### **Revision Changes:**

Section 1: Product name was modified.

Section 14: Transportation legal text was modified.

Page Heading: Product name was modified.

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